The Ultimate Driving Machine®

2023 BMW X1 xDrive28i

Manufacturer's Suggested Retail Price	\$	38,600.00
	l equipment may	
supercede standard equipment; check with your authorize	ed BMW center).	
Jet Black		Included
Oyster Perforated Sensatec w/		Included
Convenience Package	\$	1,950.00
Heated Front Seats and Steerin	\$	550.00
xLine	\$	500.00
SULEV20 exhaust emissions stan		Included
19" Y-Spoke Bicolor 867 Wheels	\$	600.00
7-Speed Dual Clutch Transmissi		Included
Heated Steering Wheel		Included
Roof rails in Satin Aluminum		Included
Satin aluminum line exterior t		Included
Comfort Access keyless entry		Included
Black High Gloss Trim w/ Ambie		Included
SensaTec Dashboard		Included
Panoramic moonroof		Included
Auto-dimming interior and exte		Included
Auto-dimming rearview mirror		Included
Heated front seats		Included
Active Driving Assistant		Included
LED Headlights with Cornering		Included
Parking Assistant		Included
BMW Assist eCall		Included
BMW TeleServices		Included
ConnectedDrive Services		Included
Connected Package Pro Limited		Included
Wireless Device Charging		Included
Widescreen Display		Included
SiriusXM with 360L + 1 year Pl		Included
Anthracite headliner		Included
Refrigerant		Included
5AT Preparation for FOD		Included
xLine content		Included
Destination Charge	\$	995.00
Total Suggested Retail Price	\$	43,195.00

Standard Features

Performance and efficiency

- 2.0-liter BMW TwinPower Turbo inline 4-cylinder, 16-valve engine with variable valve control (Double-VANOS and Valvetronic) and high-precision direct injection
- 7-Speed Dual Clutch Transmission

Handling, ride and braking

- Driving Dynamics Control with various driving modes
- Performance Control
- Dynamic Stability Control (DSC) with Dynamic Traction Control (DTC) 4-wheel ventilated anti-lock disc brakes (ABS) with Dynamic Brake
- Control (DBC) and Cornering Brake Control (CBC) · xDrive all-wheel-drive system

Connectivity

- Apple CarPlay and Android Auto compatibility
- Remote Software Upgrade capable
- Connected Package Pro features Real-Time Traffic, On-Street Parking Info(se lect cities), and BMW Remote Services

Exterior

- Satin Aluminum roof rails
- Satin Aluminum exterior trim

Interior trim

- Perforated SensaTec upholstery
- Anthracite Headliner

Audio system

- HiFi Sound System
- SiriusXM Satellite Radio with 1 year subscription

Instrumentation and controls

- 3-spoke leather-wrapped sport steering wheel
- Live Cockpit Plus features Navigation, BMW Curved Display, operated by voice and touchscreen

Comfort and convenience

- Multi-zone Climate Control
- Rain-sensing windshield winers

Safety and security

Power front seats including driver seat memory

- Parking Assistant and Back-up Assistant

- Front and rear Head Protection System (HPS) - Front-seat-mounted side-impact airbags
- Active Driving Assistant features Frontal Collision Warning, Active Blind Spot Detection, and Lane Departure Warning
- Front and Rear Park Distance Control
- LED Headlights with Cornering Lights

Warranty

- 4-year/50,000-mile New Vehicle Limited Warranty for Passenger Cars and Light Trucks 2023 Models
- 12-year Unlimited Mileage Rust Perforation Limited Warranty
- 4-year Unlimited Mileage Roadside Assistance Program

BMW Ultimate Care™

Maintenance Program For the first 3 years or 36,000 miles, whichever comes first on scheduled maintenance.

Engine Oil Services: Cabin Microfilter: Vehicle Checks:

Your Maintenance Costs: \$0 \$0 \$0 Spark Plugs: \$0 Brake Fluid:

Fuel Economy and Environment

MPG



Gasoline Vehicle

Fuel Economy

Small SUVs range from 14 to 129 MPG. The best vehicle rates 132 MPGe.

34

You spend

more in fuel costs

over 5 years compared to the average new vehicle.

3.6 gallons per 100 miles

Annual fuel COSt

Fuel Economy & Greenhouse Gas Rating (tailpipe only) Smog Rating (tailpipe only)



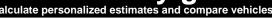




This vehicle emits 313 grams CO₂ per mile. The best emits 0 grams per mile (tailpipe only). Producing and distributing fuel also create emissions; learn more at fueleconomy.gov

Actual results will vary for many reasons, including driving conditions and how you drive and maintain your vehicle. The average new vehicle gets 28 MPG and cost \$8,000 to fuel over 5 years. Cost estimates are based on 15,000 miles per year at \$3.65 per gallon . MPGe is miles per gasoline gallon equivalent. Vehicle emissions are a significant cause of climate change and smog.

fueleconomy.gov









PARTS CONTENT INFORMATION

For Vehicles in this Car Line:

US/Canadian Parts Content: 2%

Major Source of Foreign Parts Content: **GERMANY:**

Note: Parts content does not include final assembly. distribution, or other non-parts costs.

For this Vehicle:

Final Assembly Point: **REGENSBURG, GERMANY**

Country of Origin:

Engine: **GERMANY GERMANY** Transmission:

GOVERNMENT 5-STAR SAFETY RATINGS

Overall Vehicle Score

 $\star\star\star\star$

Based on the combined ratings of frontal, side and rollover. Should ONLY be compared to other vehicles of similar size and weight.

Frontal Driver **** Crash Passenger ****

Based on the risk of injury in a frontal impact.

Should ONLY be compared to other vehicles of similar size and weight.

Side Front seat **** Crash Rear seat ****

Based on the risk of injury in a side impact.

Rollover

 $\star\star\star\star$ Based on the risk of rollover in a single-vehicle crash.

Star ratings range from 1 to 5 stars($\star\star\star\star$)with 5 being the highes Source: National Highway Traffic Safety Administration (NHTSA) www.safercar.gov or 1-888-327-4236

This vehicle is equipped with bumpers that can withstand an impact of 2.5 miles per hour with no damage to the vehicle's body and safety systems, although the bumper and related components may sustain damage. The bumper system on this vehicle conforms to the current federal bumper standard of 2.5 miles per hour.

BMW of North America, LLC Woodcliff Lake, NJ 07677

VPC Location: OXNARD, CALIFORNIA

Port of Entry: HUENEME, CALIFORNIA

Sold To: Ship To: BMW of Escondido BMW of Escondido 4910 Kearny Mesa Road 1557 Auto Park Way San Diego Escondido

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VIN: WBX73EF09P5W23269