The Ultimate Driving Machine®

2023 BMW X7 M60i

Manufacturer's Suggested Retail Price	**$**	**103,100.00**
Options and Additional Charges: (Optional equipment may supercede standard equipment; check with your authorized BMW center).		
Brooklyn Grey Metallic		Included
Black Full Merino Leather	$	2,700.00
Driving Assistance Professiona	$	1,700.00
M Sport Professional Package	$	300.00
Executive Package	$	2,100.00
Climate Comfort Package	$	1,600.00
21" Double-spoke bi-color orbi		Included
48V Mild Hybrid System		Included
Remote Engine Start		Included
ULEV70 exhaust emissions stand		Included
M Sport exhaust system		Included
21" M Dual-Spoke Bicolor Orbit		Included
M Sport Brakes with Blue Calip		Included
8-Speed Sport Automatic Transm		Included
M Sport Differential		Included
Integral Active Steering		Included
Active Comfort Drive with Road		Included
Trailer Hitch	$	600.00
Illuminated Kidney Grille		Included
Roof rails in High-gloss Shado		Included
Comfort Access keyless entry		Included
Soft-close automatic doors		Included
M Sport Package Pro		Included
Glass Controls		Included
Travel and Comfort System		Included
Front and Rear Heated Seats		Included
Heated Front Seats, Armrests &		Included
Anthracite-Brown Poplar Matte		Included
5-zone automatic climate contr		Included
Front massaging seats		Included
Ambient Lighting		Included
Second-Row Captain's Chairs	$	850.00
Panoramic Sky Lounge LED Roof		Included
Rear Electric Side Window Shad		Included
Heated and Cooled Cupholders		Included
Front ventilated seats		Included
Active Driving Assistant Pro		Included
Parking Assistant Professional		Included
BMW Assist eCall		Included
BMW TeleServices		Included
ConnectedDrive Services		Included
Connected Package Pro Limited		Included
Bowers & Wilkins Diamond Surro	$	3,400.00
Wireless Device Charging		Included
Personal eSIM 5G		Included
SiriusXM with 360L incl. 1 Yea		Included
Extended Shadowline Trim		Included
M steering wheel		Included
Shadowline exterior trim		Included
Anthracite Alcantara Headliner		Included
Refrigerant		Included
Decoding additional functions		Included
Destination Charge	$	995.00
Total Suggested Retail Price	**$**	**117,345.00**

VIN: 5UX33EM03P9P90295

Standard Features

Performance and efficiency
- 4.4-liter BMW M TwinPower Turbo V-8, 32-valve engine with variable valve control (Double-VANOS and Valvetronic) and high-precision direct injection
- 8-speed Sport Automatic transmission
- 48V Mild hybrid system

Handling, ride and braking
- Dynamic Stability Control (DSC) with Dynamic Traction Control (DTC) and Dynamic Brake Control
- 2-axle self-leveling air suspension
- M sport 4-wheel ventilated anti-lock disc brakes (ABS) with Dynamic Brake Control (DBC) and Cornering Brake Control (CBC)
- xDrive all-wheel-drive system

Connectivity
- Apple CarPlay and Android Auto compatibility
- Connected Package Pro features Real-Time Traffic, On-Street Parking Info (select cities), and BMW Remote Services
- Remote Software Upgrade capable

Exterior
- Power-folding, heated side mirrors

Audio system
- SiriusXM Satellite Radio with 1 year subscription
- Harman Kardon Surround Sound Audio System

Instrumentation and controls
- 3-spoke leather-wrapped M sport steering wheel
- Live Cockpit Pro features Navigation, Head-up Display, digital instrument cluster, and central info display operated by voice and iDrive Controller

Comfort and convenience
- Remote Engine Start
- 3rd row seating and air suspension
- Power multi-contour front seats including seat memory
- Panoramic moonroof
- Soft-close automatic door operation
- Heated Front Seats, Armrests, and Steering Wheel

Safety and security
- Adaptive Full LED Headlights
- Parking Assistant Professional with Surround View Cameras with 3-D view and active park distance control
- Front and rear Head Protection System (HPS) with side-impact airbags
- Active Driving Assistant features Frontal Collision Warning and Active Blind Spot Detection

Warranty
- 4-year/50,000-mile New Vehicle Limited Warranty for Passenger Cars and Light Trucks 2023 Models
- 12-year Unlimited Mileage Rust Perforation Limited Warranty
- 4-year Unlimited Mileage Roadside Assistance Program

BMW Ultimate Care™

$0 **Maintenance Program**
For the first 3 years or 36,000 miles, whichever comes first on scheduled maintenance.

Your Maintenance Costs:

Engine Oil Services:	$0	Air Filter:	$0
Cabin Microfilter:	$0	Spark Plugs:	$0
Vehicle Checks:	$0	Brake Fluid:	$0

EPA DOT Fuel Economy and Environment

Gasoline Vehicle

Fuel Economy

18 MPG combined city/hwy

16 city **21** highway

5.6 gallons per 100 miles

Standard SUVs range from 14 to 102 MPG.
The best vehicle rates 132 MPGe.

You **spend** **$7,250** **more in fuel costs over 5 years** compared to the average new vehicle.

Annual fuel cost
$3,050

Fuel Economy & Greenhouse Gas Rating (tailpipe only)
4 (1 – 10, Best)

Smog Rating (tailpipe only)
5 (1 – 10, Best)

This vehicle emits 481 grams CO_2 per mile. The best emits 0 grams per mile (tailpipe only). Producing and distributing fuel also create emissions; learn more at fueleconomy.gov.

Actual results will vary for many reasons, including driving conditions and how you drive and maintain your vehicle. The average new vehicle gets 28 MPG and cost $8,000 to fuel over 5 years. Cost estimates are based on 15,000 miles per year at $3.65 per gallon . MPGe is miles per gasoline gallon equivalent. Vehicle emissions are a significant cause of climate change and smog.

fueleconomy.gov
Calculate personalized estimates and compare vehicles

Smartphone QR Code™

PARTS CONTENT INFORMATION

For Vehicles in this Car Line:
US/Canadian Parts Content: **20%**

Major Source of Foreign Parts Content:
GERMANY: **24%**

Note: Parts content does not include final assembly, distribution, or other non-parts costs.

For this Vehicle:
Final Assembly Point: **SPARTANBURG, SC, USA**

Country of Origin:
Engine: **GERMANY**
Transmission: **GERMANY**

GOVERNMENT 5-STAR SAFETY RATINGS

Overall Vehicle Score **Not Rated**
Based on the combined ratings of frontal, side and rollover.
Should ONLY be compared to other vehicles of similar size and weight.

Frontal Crash	Driver	**Not Rated**
	Passenger	**Not Rated**

Based on the risk of injury in a frontal impact.
Should ONLY be compared to other vehicles of similar size and weight.

Side Crash	Front seat	**Not Rated**
	Rear seat	**Not Rated**

Based on the risk of injury in a side impact.

Rollover **Not Rated**
Based on the risk of rollover in a single-vehicle crash.

Star ratings range from 1 to 5 stars(★★★★★)with 5 being the highest.
Source: National Highway Traffic Safety Administration (NHTSA)
www.safercar.gov or 1-888-327-4236

This vehicle is equipped with bumpers that can withstand an impact of 2.5 miles per hour with no damage to the vehicle's body and safety systems, although the bumper and related components may sustain damage. The bumper system on this vehicle conforms to the current federal bumper standard of 2.5 miles per hour.

BMW of North America, LLC
Woodcliff Lake, NJ 07677

VPC Location: Plant Spartanburg

Port of Entry: GREENVILLE-SPARTANBURG

(20250324)

Sold To:		Ship To:	
BMW North Scottsdale		BMW North Scottsdale	
18018 N Scottsdale Rd		18018 North Scottsdale Rd.	
Phoenix	AZ	Phoenix	AZ
(877) 705-3224	85054-6139	(877) 705-3224	85054-6139